



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.4817

Job Sheet 172767



Part No: 649.4817

Job Qty: 16 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/14/18

Type: Stock

Description:

Note: 649.4800 REV.DT IPP REV:A 16.08.11 NEW ISSUE DD VERF:JLM IPP REV:B 17.11.14 AS PER DWG REV.D DD VERF:JFS

Ship Via:

DWG 649.4800 Rev-E AFS

18/03/21

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		3/13/18	0.00	0.00	Start Up Waterjet		OK 18/03/21
110	Waterjet	16 pcs		3/14/18	0.00	0.87	Waterjet1		OK 18/03/21
120	QC	16 pcs		3/14/18	0.00	0.00	QC2 Waterjet-1		OK 18/03/21
130	QC	16 pcs		3/14/18	0.00	0.00	QC8-1		38
160	Outsource	16 pcs		3/14/18			ATG001-VC	P0039327	18/03/22
170	Packaging	16 pcs		3/14/18	0.00	0.00	Packaging2		APR 09/16
180	QC	16 pcs		3/14/18	0.00	0.00	QC6		APR 17 2018
210	Packaging	16 pcs		3/14/18	0.00	0.00	Packaging3-1	CC#121	APR 18 2018
220	QC21-SA	16 Ea		3/14/18	0.00	0.00	QC21		ms. 18/04/18

Part Op 110 - 1-Cut as per Dwg Dwg Rev: E Prog Rev: E 2-Deburr if necessary
Descriptions: 160 - ISSUE P/O TO ATG: FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-PRF-23377 TYPE I CLASS N
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
3-80

APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.3200 sf (.02 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	0	122	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:54 PM Dart.Gagnon.Michelle



Container No: S053319



Part: 649.4817

Job No: 172767

Serial No/Batch: S053319

Revision: E

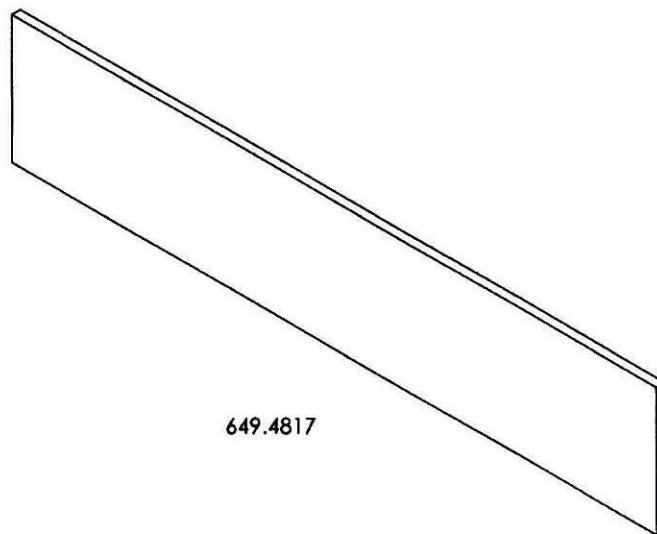
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

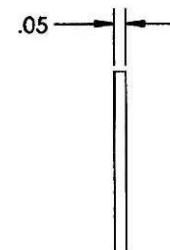
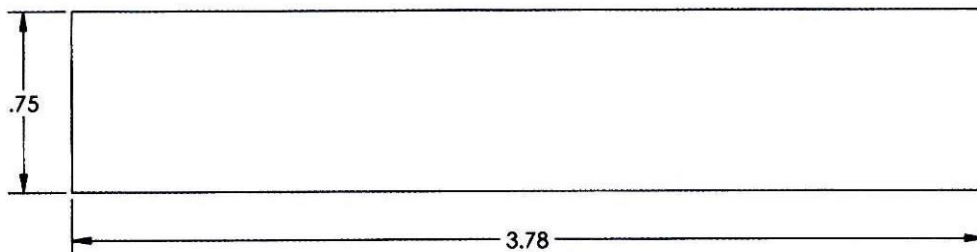
Date: 03/21/18

INSPECTION SHEETDAS0.85Date:Revised by

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649.4817



ORIGINAL DATE JUL-04-11		11-02-11	
DRAWN BY A. GUAN		CHECKED P. BRAVO	
DRAWING APPROVAL P. BRAVO		11-02-11	
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .001 ANGLES ± .5°			
SIZE B	CAGE CODE 07M26	DWG. NO. 649.4800	REV. E
SCALE NONE		SHEET 6 OF 8	

DART
AEROSPACE
3030 ENTERPRISE CT.,
SUITE A
VISTA, CA 92081
(760)-724-5300
APCAL INDUSTRIES, INC.
DBA DART AEROSPACE
SHEETMETAL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039377**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039377

PO Date: 3/21/18

Due Date: 4/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, Chrisoula Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	168576	RBD29905-5	Hook -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/20/18	18 pcs	0 pcs	18 pcs	\$7.75/pcs	\$139.50
2	172765	649.4815	Shim ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) C OF C IS REQUIRED	Firmed	4/20/18	20 pcs	0 pcs	20 pcs	\$13.65/pcs	\$273.00
3	171732	RBT18520-16	Indicator Bracket -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/20/18	6 pcs	0 pcs	6 pcs	\$7.75/pcs	\$46.50
4	172767	649.4817	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	4/20/18	30 pcs	0 pcs	30 pcs	\$7.75/pcs	\$232.50

4/3/2013

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	172769	649.5210	Doubler ISSUE P/O: _____	Firmed	4/20/18	20 pcs	0 pcs 20x	20 pcs	\$8.90/pcs AT 8/6/16	\$178.00
6	173218	D4823-1	Upper Cutter Deflector Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	4/20/18	6 pcs	0 pcs 6x	6 pcs	\$12.65/pcs AT 8/6/16	\$75.90
Grand Total:										\$945.40
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) CT A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

Plex 4/3/18 3:50 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 17
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914945

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
30 ea	Part: 649.4817 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5 mils) Prime per MIL-PRF-2337, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing Job: 22799	Rev: B	PO: PO039377 Line: 4
20 ea	Part: 649.5210 Doubler Black Hard Anodize per MIL-A-8625, Type III, Class 2 Primer Paint per MIL-P-23377J, Type 1, Class N Job: 22800	Rev: A	PO: PO039377 Line: 5
6 ea	Part: D4823-1 Upper Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Job: 22801	Rev: A	PO: PO039377 Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			